

Date: Thursday, 21/08/2008 5:13:33 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 41575  
 Estimate Number : 13387  
 P.O. Number :  
 This Issue : 21/08/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : SMALL / MED FAB  
 Previous Run : 41212  
 Written By :  
 Checked & Approved By : Julie Lecocq 08.08.22  
 Comment : est rev A new issue 08.06.19 EC verified: DD

Drawing Name : D-PAD TOP  
 Part Number : PB6743001339  
 Drawing Number : B67-43001 P.25  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 18/09/2008 Qty: 100 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S063 6061-T6 .063 Sheet



Comment: Qty.: 0.0328 sf(s)/Unit Total : 3.2760 sf(s)  
 6061-T6 .063 Sheet  
 batch: 108279 HB 8-8-29

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg B67-43001  
 Dwg Rev: B1  
 Prog Rev: B1

HB 8-8-29

119

2-Deburr if necessary

08/08/09 119 HM

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-8-29

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/09/09 118 counters

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 130

AS 08/09/10 118

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-339 PAR #: NA Fault Category: Prod / Packaging NCR: Yes No DQA: D Date: 08/09/11  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: D Date: 08/09/11

NCR: <u>41575</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
8/9/11	2.0	one part scrap due to having a large mark and dent. b.c. was in Material Storage? handling.	<u>RES/ML</u>	scrap and Destroy <del>no</del> no need to replace. over made parts Qty <u>(1)</u>	<u>8/9/11</u>	<u>08/09/11</u>	<u>RES/ML</u>	<u>08/09/11</u>

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:13:33 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D-PAD TOP

Job Number: 41575

Part Number: PB6743001339

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

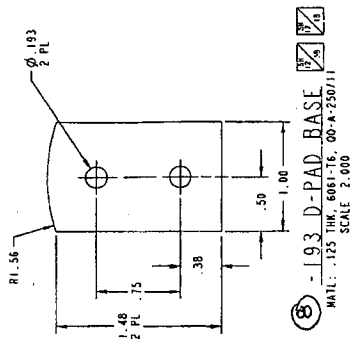
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

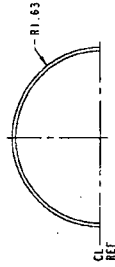
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

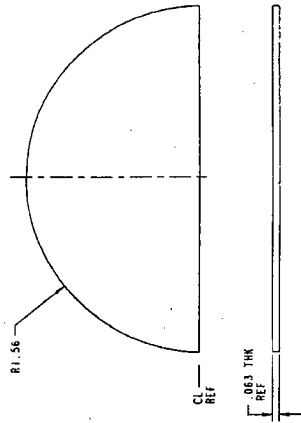
RELEASED



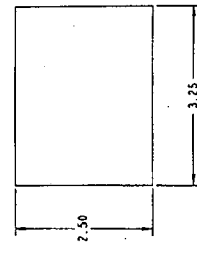
⑧ -193 D-PAD BASE  
MAIL: .125 THK, 6061-T6, 00-A-250/11  
SCALE 2.000



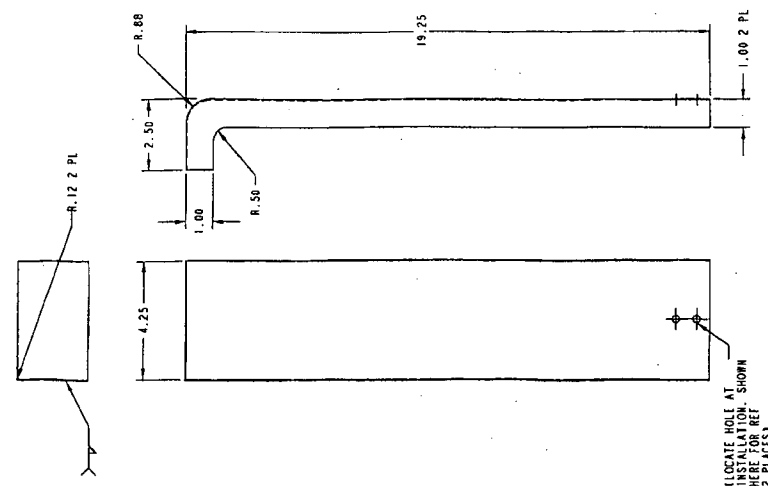
⑨ -189 D-PAD FACE  
MAIL: .063 THK, 6061-T6, 00-A-250/11  
SCALE 1.000



⑧ -339 D-PAD TOP  
MAIL: .063 THK, 6061-T6, 00-A-250/11  
SCALE 2.000



⑥ -185 D-PAD BACK PLATE  
MAIL: .063 THK, 6061-T6, 00-A-250/11  
SCALE 1.000



② -69 90 DEGREE COVER PLATE  
MAIL: .032 THK, 6061-T6, 00-A-250/11  
SCALE 0.500

PREMIER AVIATION, INC.  
1000 W. 10TH AVE., SUITE 100, DENVER, CO 80202  
D/SUV8 B67-43001  
REV. 15  
DATE 2.5.15

ORIGINAL

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 41575

PB 674 3001-339

**X**

## Prototype

Measured by:	BR	Audited by:	[Signature]	Prototype Approval:	[Signature]
Date:	8-8-29	Date:	08/08/09	Date:	[Signature]

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	